

5/12

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	22753
<b>Description:</b> Seat Track		<b>Part Number:</b>	D3033-144
<b>Dwg:</b> D3033 Rev. A1		<b>Qty:</b>	4
<b>Ref:</b>		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	CH	05.03.17	4
2	PG	Issue P/O: <u>2007738</u> Possible supplier: -Ancra P/N 40456-11-144 -Brownline P/N 20276-144-0-0 Description: Medium duty seat track All dimensions are in inches Tolerances are per Dart QSI 018 unless otherwise noted <b>Material release note required</b>	U	05.03.17	4
3	RG	Receive and Inspect for transit damage <b>Ensure that material release note is attached</b>	CL	05/03/22	4
4	QC6	Inspect as per Dwg D3033	U	05.03.23	4
5	ST	Identify and Stock	CL	05/03/23	4
6	AC	Cost / part <u>79.25 /</u>	S	05.03.28	4
7	DC	Close W/O <u>21.1.01</u> Inspect Level 21	CH	05.04.05	4

Rev	Date	Change	Revised By	Approved
A	03.08.25	New issue	KJ/RF	PF

RELEASED  
03.09.15 RF

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

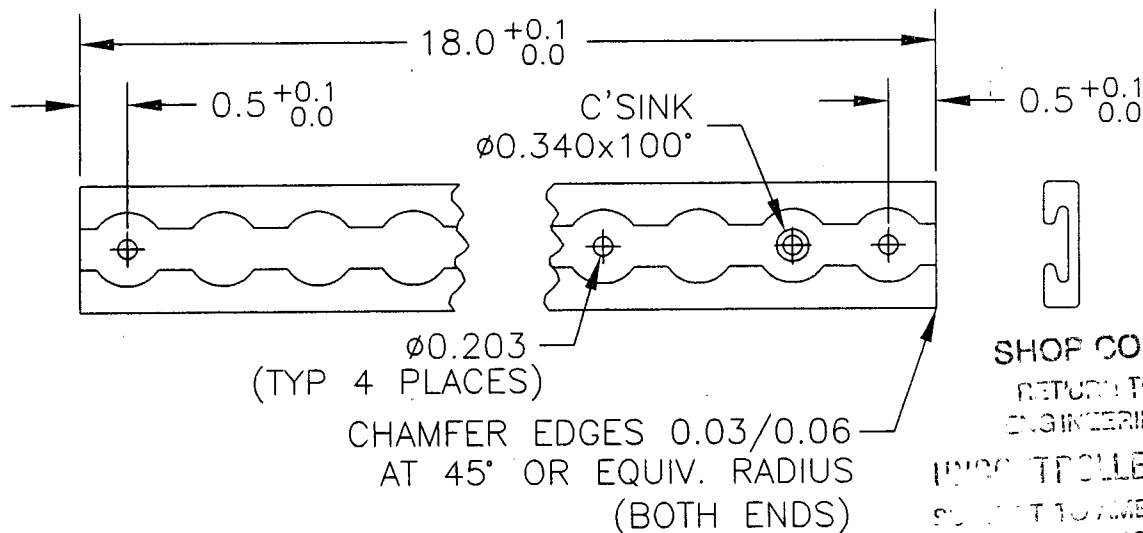
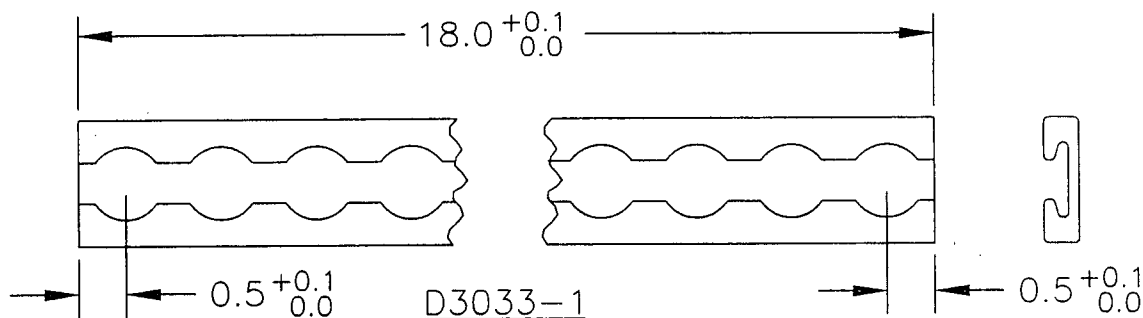
NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D3033	REV. A SHEET 1 OF 1
DATE 01.05.18		TITLE SEAT TRACK	SCALE 1:2
A	01.05.18	NEW ISSUE	
AI	<del>03.08.25</del>	NOTE 1 MODIFIED	

## SPECIFICATION CONTROL DRAWING



D3033-3  
(CAN MAKE FROM D3033-1)

SHOP COPY  
RETURN TO  
ENGINEERING

UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE

WORK ORDER

NO. 22753

### D3033-1 & D3033-3

1) MAKE FROM: ANCRA, P/N 40456-11-144  
OR BROWNLIN, P/N 20276-144-0-0 } D3033-144

2) DESCRIPTION: MEDIUM DUTY SEAT TRACK

3) FINISH: ACID ETCH & ALODINE PER DART QSI 005 4.1

4) ALL DIMENSIONS ARE IN INCHES

5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED  
01.05.30 *#*

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Mar 16, 2005  
02:16 pm

Work Order No : 0022753  
Project Name : D3033-144  
Project For : WK512  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3033-144  
Description : Seat Track  
Manufactured : Yes  
Amount Req'd : 4  
Amount Done : 0  
Start Date : 03-16-05  
Est Finish Date : 03-21-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00



Phone: (310) 973-5000 • FAX: (310) 973-1138

## Customer Order

30016657

Order  
Date

07-09-04

# Page

1

Ship To: 100706  
AVIO-DIEPEN INC.  
561 Airport South Parkway  
Suite#500  
Atlanta, GA 30349

Bill To: 100706  
AVIO-DIEPEN INC.  
561 Airport South Parkway  
Suite#500  
Atlanta, GA 30349

Ship Via: Special Instructions      Contact :      RAY HALL

hip from: W      ANCRA WEST HAWTHORNE

~~Freight~~ Terms : SSI

FORWARDED BY AIRMAIL

Item o Number	Description	Sell UM	Sell Qty Ship	Stk UM	Bin Loc	Stock Qty To Ship	Shipped Qty/UM
1	40456-11-144 Facility W :SEAT TRACK MED DUTY	EA	217	EA	STOCK	217	217
<p>** Special Instructions **  SHIP VIA YELLOW FREIGHT  *****  CHEM &amp; PHYS TEST REPORTS REQUIRED WITH SHIPMENT  *****  ANCRA QUOTE 051002</p> <p>Allocated: 08-05-04  Printed: 08-05-04 13:21:11</p> <p>SEND LIGHT AND SMALL SHIPMENTS VIA UPS GROUND // USE ACCT  342 49X /// SEND HEAVY AND LARGE SHIPMENTS VIA YELLOW  FREIGHT // USE ACCT 2190 1009 0100 01 // *** CRITICAL ***  AVIO DIEPEN PO NUMBER MUST BE ON FREIGHT COMPANY BILL OF  LADING *** CRITICAL ***</p>							

**THIS IS A  
TRUE COPY  
CERTIFIED BY:**





**ANCRA**  
INTERNATIONAL LLC

4880 West Rosecrans Avenue  
Hawthorne, California 90250

Phone: (310) 973-5000 • FAX: (310) 973-1138

Shipping List Number 0583999-3

Customer Order
30016657


Order Date
07-09-04

Page
2

Ship To: 100706  
AVIO-DIEPEN INC.  
561 Airport South Parkway  
Suite#500  
Atlanta, GA 30349

Bill To: 100706  
AVIO-DIEPEN INC.  
561 Airport South Parkway  
Suite#500  
Atlanta, GA 30349

Ship Via: Special Instructions Contact : RAY HALL

Ship from: W ANCRA WEST HAWTHORNE

Freight Terms : SSI

Prep. Ent By: EHALL

Item Number	Description	Sold UM	Sell Qty Ship	To Stk UM	Bin Loc	Stock Qty To Ship	Shipped Qty/UM
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CERTIFICATE OF CONFORMANCE

WE HEREBY CERTIFY THAT THE ABOVE STATED PART NUMBERS REPRESENTED ARE NEW AND HAVE BEEN MANUFACTURED AND INSPECTED IN ACCORDANCE WITH OUR QUALITY ASSURANCE MANUAL, ALL RELEVANT DRAWINGS, SPECIFICATIONS, PURCHASE ORDER REQUIREMENTS, AND LEGIBLY MARKED IN ACCORDANCE WITH FAR 45.15, IF APPLICABLE.

AS SUCH, THESE PRODUCTS CONFORM TO CURRENT APPLICABLE AIRWORTHINESS REGULATIONS. ALL CHEMICAL, PHYSICAL OR FUNCTIONAL TEST REPORTS RELEVANT TO THE CERTIFICATION OF CONFORMANCE ARE ON FILE IN OUR QUALITY ASSURANCE OFFICE.

INSPECTOR

*John. K...*

DATE 08-05-04

THIS IS A  
TRUE COPY  
CERTIFIED BY:



Pay  
Terms

NET 30

# UNIVERSAL ALLOY CORPORATION

2871 LA MESA AVE., P.O. BOX 6316, ANAHEIM, CA 92816-6316  
(714) 630-7200 (800) 331-7772 FAX (714) 630-7207

SHIPPER NO.

195602-1

UACPART NO.

33796

PRODUCTION LOTS A220240 @55 PCS, A220241 @58 PCS, A220242 @59 PCS, A220243 @60 PCS,  
A220244 @75 PCS, A220245 @24 PCS, A220246 @59 PCS, A220247 @60 PCS, A220248 @45 PCS,  
A220249 @60 PCS, A220250 @60 PCS, A220251 @60 PCS, A220252 @63 PCS, A222661 @12 PCS

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ANCRA INTERNATIONAL  
4880 W. ROSECRANS AVE.  
HAWTHORNE, CA, 90250

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ANCRA INTERNATIONAL  
4880 W. ROSECRANS AVE.  
HAWTHORNE, CA, 90250



CUSTOMER'S P.O. NO.  
W3432L

ORDER PLACED BY  
AL COLEMAN

CUSTOMER'S PART NUMBER  
40423-10

TERMS NET 30  
ALLOY 7075 T6511  
SPECIFICATION NO. AMS-QQ-A-200/11

SHIP VIA  
UAC TRUCK

DATE SHIPPED 06/29/2004  
FREIGHT CHARGES PREPAID ☒ COLLECT ☐

SHIPMENT PARTIAL ☐ COMPLETE ☒

CERTIFICATIONS ATTACHED ☒ TO FOLLOW ☐

## QUANTITY SHIPPED

FEET	PIECES X LENGTH	NET POUNDS	GROSS POUNDS	BOX
9000	750 X 144.	3698	3791	12 bundles of 22 boxes

RECEIVED BY  
X

DATE

TIME

UNIVERSAL ALLOY CORPORATION ACCEPTS NO RESPONSIBILITY FOR ERROR IN SHIPMENT IF YOU FAIL TO NOTIFY US WITHIN 3 DAYS OF RECEIPT. NO REJECTED MATERIAL WILL BE ACCEPTED FOR CREDIT OR REPLACEMENT AFTER 30 DAYS FROM DATE OF RECEIPT.

THIS SUPPLIER HAS BEEN DELEGATED BORING INSPECTION AUTHORITY FOR ALL PARTS MANUFACTURED UNDER CONTRACT WITH THE BORING COMPANY

THIS IS A  
TRUE COPY  
CERTIFIED BY:



# UNIVERSAL ALLOY CORPORATION

2871 LA MESA AVE. ANAHEIM, CA 92806 (714) 630-7200

## EXTRUSION MILL CERTIFICATE OF CONFORMANCE INSPECTION AND TEST REPORT

CUSTOMER ANCRA INTERNATIONAL

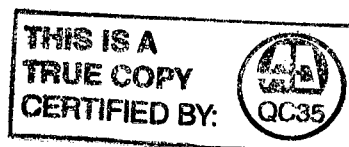
PURCHASE ORDER W3432L DATE 06/25/04

ORDER NUMBER 195602 PART NO. 40423-10 rev H

SPECIFICATIONS AMS-QQ-A-200/11 MATERIAL 7075-T6511

### MECHANICAL PROPERTIES

SAMPLE OR LOT	TENSILE STRENGTH PSI	YIELD STRENGTH PSI	ELONGATION % IN 2.2 IN
A220252	91,200	83,100	10.8



CHEMICAL COMPOSITION LIMITS										
ALLOY NOS	SI	FE	CU	MN	MG	CR	ZN	TI	EACH	OTHERS TOTAL
7075	0.40	0.50	1.2-2.0	0.30	2.1-2.9	0.18-0.28	5.1-6.1	0.20	0.05	0.15

THIS IS TO CERTIFY THAT THE MATERIAL APPLIED TO THE ABOVE ORDER COVERED BY THIS REPORT HAS BEEN INSPECTED IN ACCORDANCE WITH THE SPECIFICATIONS DESCRIBED FORMING A PART OF THIS ORDER AND THAT REPRESENTATIVE MATERIAL HAS BEEN TESTED AND FOUND TO MEET THE APPLICABLE REQUIREMENTS. FURTHER SHOWN ARE THE COMPOSITION LIMITS AND MECHANICAL PROPERTY TEST RESULTS. DOCUMENTATION VERIFYING CONFORMANCE TO THESE REQUIREMENTS IS ON FILE AND SUBJECT TO EXAMINATION.

PERCENT MAXIMUM UNLESS SHOWN OTHERWISE  
REMAINDER ALUMINUM

UNIVERSAL ALLOY CORPORATION

QUALITY ASSURANCE DEPARTMENT

AVIO-DIEPEN INC.  
561 AIRPORT SOUTH PARKWAY, SUITE 500  
ATLANTA, GEORGIA 30349  
UNITED STATES  
FAX : +1-770-996-8430  
SITA: HAGME7X

CERTIFICATE OF CONFORMANCE

Number : 188073 Page 1 of 1  
Date : 2005-03-17  
Contact: Shirlene Murphy  
Phone : +1-770-996-6430

-Consignee-  
DART AEROSPACE LTD.  
1270 ABERDEEN STREET  
HAWKSURRY ONTARIO K6A 1K7  
CANADA

-Sold to-  
DART AEROSPACE, LTD  
1270 ABERDEEN STREET  
HAWKESBURY, ONTARIO K6A 1K7  
CANADA

-Ship to-  
DART AEROSPACE LTD.  
1270 ABERDEEN STREET  
HAWKSURRY ONTARIO K6A 1K7  
CANADA

Attn : PURCHASING  
Your Ref : 200773H

Our order no : 221882/DAR122  
Our packinglist no: 26941B

It.	Partnumber	Description	Serialno	Quantity	Unit	TchCnd	Certno	source
001	40456-11-144	SEAT TRACK 144"		4.0	EACH	MAN	0583999-3	
		YOUR ITEM: 1						
		PREPAY & BILL BAX GLOBAL						

As a management official of Avio-Diepen, I hereby certify that we are an accredited distributor under the provisions of AC 00-56.

☐ We are enclosing a true copy of applicable FAA Form 8130-3/JAA Form One from the PAH/OEM. The original is being maintained on file at this place of business.

☒ We have the original certificate of conformity (CoC) of the material above on file at this place of business.

Initials:

Stamp:



